

Certificate

Accuracy testing according to DIN EN ISO 12836:2013-01

We herewith declare that the devices described in the following have been tested by an accredited test laboratory according to the requirements in the standard DIN EN ISO 12836:2013-01 and the correctness of the measurement accuracy we determined was confirmed.

Device description: Optical 3D scanner
 Device types: **Vinyl High Resolution**
 Applicable standards: DIN EN ISO 12836:2013-01
 Test laboratory: Dimetec GmbH, Gevelsberg
 Date of test: 06.08.2018
 Accuracy according to the standard: See individual results in the table
 Measurement accuracy in the series: $\leq 4 \mu\text{m}$ in the series

Results of the individual measurements:

Results:					
Property	Accuracy	Repeatability (mean value)	Repeatability (standard deviation)	Reproducibility (mean value)	Reproducibility (standard deviation)
Inspection dimension "d"	0.004 mm	30.045 mm	0.0033 mm	30.043 mm	0.0016 mm
Inspection dimension "e" (in -X)	0.003 mm	9.997 mm	0.0018 mm	9.997 mm	0.0011 mm
Inspection dimension "e" (in +X)	0.005 mm	10.002 mm	0.0016 mm	9.987 mm	0.0092 mm
Angle "a" (in -X)	0.06°	16.01°	0.017°	16.08°	0.023°
Angle "a" (in +X)	0.11°	16.04°	0.017°	16.12°	0.025°

Results:					
Property	Accuracy	Repeatability (mean value)	Repeatability (standard deviation)	Reproducibility (mean value)	Reproducibility (standard deviation)
Inspection dimension "b"	0.011 mm	4.977 mm	0.0004 mm	4.984 mm	0.0091 mm
Angle a (ZX plane)	0.41°	15.24°	0.020°	15.25°	0.056°
Angle a (YZ plane)	0.24°	15.59°	0.031°	15.36°	0.309°

This certificate was used for the first time in 2018.

Created: Birte Lehmkämpfer / Quality Management

Bochum, 07.08.2018



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